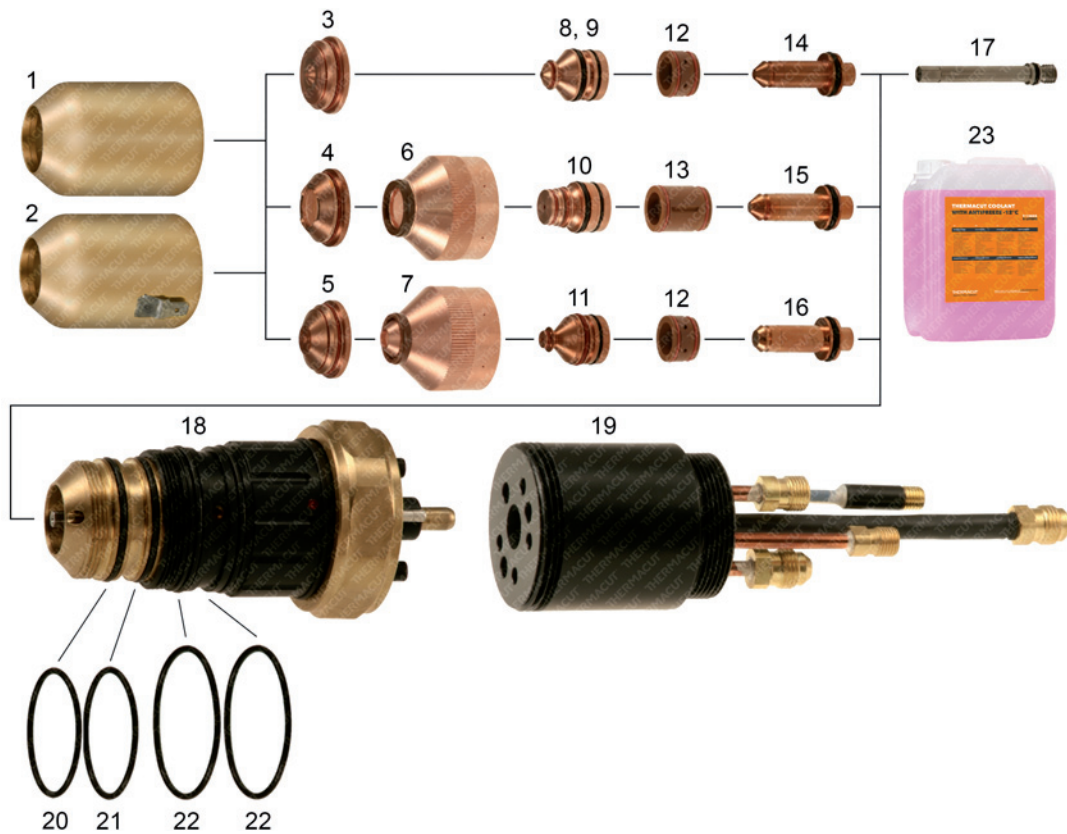


REPLACEMENT PARTS SUITABLE FOR Hypertherm®

HD®1070/HD®3070 HyDefinition®
PAC®182/PAC®186/PAC®190



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-8082	020634	Shield Cap Without IHS Tab	1	15.	T-8061	120112	Electrode 70A MS/SS	5
2.	T-2828	020687	Shield Cap With IHS Tab	1	16.	T-8062	120410	Electrode 100A MS	5
3.	T-8046	020671	Shield 30–50A MS	10	17.	T-8100	120377	Tube, Water Electrode Cooling, PAC®186	1
4.	T-8047	020796	Shield 70A MS/SS	10	18.	T-8063	120349	Torch Main Body, PAC®186	1
5.	T-8048	120273	Shield 100A MS	10	19.	T-8094	028855	Assy, PAC®185/PAC®186, Straight Quick Disconnect	1
6.	T-8050	020795	Inner Retaining Cap 50–70A MS, SS	1	NS	T-10628	T-10628	O-Ring Set For OEM Version	1
7.	T-8051	120266	Inner Retaining Cap 100A MS	1	20.	T-8095	044025	O-Ring	1
8.	T-8053	020645	Nozzle 30A MS	1	21.	T-4028	044026	O-Ring	1
9.	T-8054	020646	Nozzle 50A MS	5	22.	T-4029	044507	O-Ring	1
10.	T-8055	020647	Nozzle 70A MS, SS	5	NS	KT-1073	028499	PAC®186 Cable Leads, 6,1m (20')	1
11.	T-8056	120272	Nozzle 100A MS	5	NS	KT-1329	028500	PAC®186 Cable Leads, 7,6m (25')	1
12.	T-8057	020637	Swirl Ring 15–100A MS	1	NS	KT-1252	028870	PAC®186 Cable Leads, 12,2m (40')	1
13.	T-8058	020789	Swirl Ring 70A MS/SS	2	23.	Coolant Liquid. Details on the page 144, section Accessories.			
14.	T-8060	120111	Electrode 15–30A	5	Different types of cable leads available on request				

NS NOT SHOWN IN THE PICTURE
MS MILD STEEL
SS STAINLESS STEEL

Last update of this page: 15/02/2018. See Revision history for details.

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