



**REPLACEMENT
OXY-FUEL
CUTTING TIPS
SUITABLE FOR
MODEL
HARRIS® 6290-VAX**

THERMACUT INTRODUCES REPLACEMENT OXY-FUEL CUTTING TIPS SUITABLE FOR MODEL HARRIS® 6290-VAX

Description: two-piece high speed cutting tips.
Gases: oxygen - acetylene.



Part No.	Ref. No.	Description, plate thickness	Packing	Cutting speed mm/min	Cutting O ₂ Pressure	Cutting O ₂ Flow	Preheat O ₂ Flow	Preheat Fuel Flow
A-1304	6290-VAX1	Cutting Tip 0–8mm	1pc	650	2.5–4.0	850–1250	400	350
A-1305	6290-VAX2	Cutting Tip 8–15mm	1pc	600	5	2400	450	420
A-1306	6290-VAX3	Cutting Tip 15–35mm	1pc	550	7	4000	500	440
A-1307	6290-VAX4	Cutting Tip 35–75mm	1pc	450	7	5000	580	500
A-1308	6290-VAX5	Cutting Tip 75–150mm	1pc	300	5	9000	660	600
A-1309	6290-VAX6	Cutting Tip 150–200mm	1pc	150	6.5	13500	600	800

PRODUCTION TECHNOLOGY

- Production processes have been adapted to achieve the best quality of flutes and oxygen orifice with regard to this consumer item.
- There is also special covering of heating nozzle to improve service life of this consumables.
- Against competition we modified some dimensions to improve function and quality of kerf.
- Every new prototype is ranked into hard testing process. Only after this process the cutting nozzles will be available to customers.

WHY SHOULD YOU COOPERATE WITH THERMACUT?

- Our products are manufactured on latest generation of CNC equipment, and products are equal to OEM quality, but are available at a more reasonable cost.
- Our experienced international engineering development team and technicians also allows Thermacut to completely guarantee its products.

This approach has made Thermacut one of the most successful companies in the replacement of thermal cutting consumables and torches worldwide.