

# REPLACEMENT CONSUMABLES SUITABLE FOR PLASMA CUTTING SYSTEM HYPERTHERM® HPR® 260 XD MILD STEEL

CORRECT FITTING OF THE PARTS:  
THERMACUT SHIELD CAP + SHIELD +  
INNER RETAINING CAP MUST BE USED  
AS A SET. NOT INTERCHANGEABLE  
WITH OEM DESIGN.

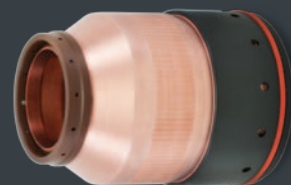
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THERMACUT ELECTRODES HAS TO BE USED WITH  
THERMACUT DESIGN COOLING TUBE, OTHERWISE IT  
DOESN'T FIT TO THE TORCH, THERMACUT COOLING  
TUBE CAN BE USED FOR THERMACUT DESIGN  
ELECTRODES AND FOR ORIGINAL DESIGN TOO.

ELECTRODES  
30 - 260 AMP.



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APPLY A LIGHT COATING OF SILICONE GREASE TO ALL O-RINGS BEFORE ASSEMBLY.

THERMACUT SHIELD MUST SEAT FIRMLY INSIDE THERMACUT SHIELD CAP. IMPROPER INSTALLATION WILL CAUSE  
PREMATURE FAILURE OF CONSUMABLES. THERMACUT PARTS DO NOT NEED SPECIAL GAS SETTINGS.

A GLOBAL PROVIDER OF THERMAL CUTTING TECHNOLOGY

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